|  |  |
| --- | --- |
| **AW315** |  |
| Operating modes | Automatic |
| Welding time | 80 to 420 seconds |
| Supply voltage | 110V (40-60Hz) |
| Supply current | 1-16A (230V) |
| Supply power | 3300 W |
| Weight | 15 kg |
| Size | 41 x 34 x 20 cm |
| Operating temperature | 15C to +50C |
| Environmental protection | IP65 |
| Supply cable | 5m |
| Welding cable | 3m |
|  |  |
| **YELLOW MODE** |  |
| Geberit, Wavin, Polypipe, Valsir, Akatherm | 32mm to 160mm |
| Controlled welding current | 5A |
| Welding voltage | 28V to 186V |
|  |  |
| **BLUE MODE** |  |
| Polypipe, Valsir, Akatherm | 200mm to 315mm |
| Controlled welding voltage | 230V |
| Welding current | 4A to 10A |
|  |  |
| **RED MODE** |  |
| Geberit | 200mm to 315mm |
| Controlled welding voltage | 230V |
| Welding current | 4A to 11A |
|  |  |
| **BROWN MODE** |  |
| Wavin WaviDuo | 200mm to 315mm |
| Controlled welding current | 10A |
| Welding voltage | 28V to 186V |