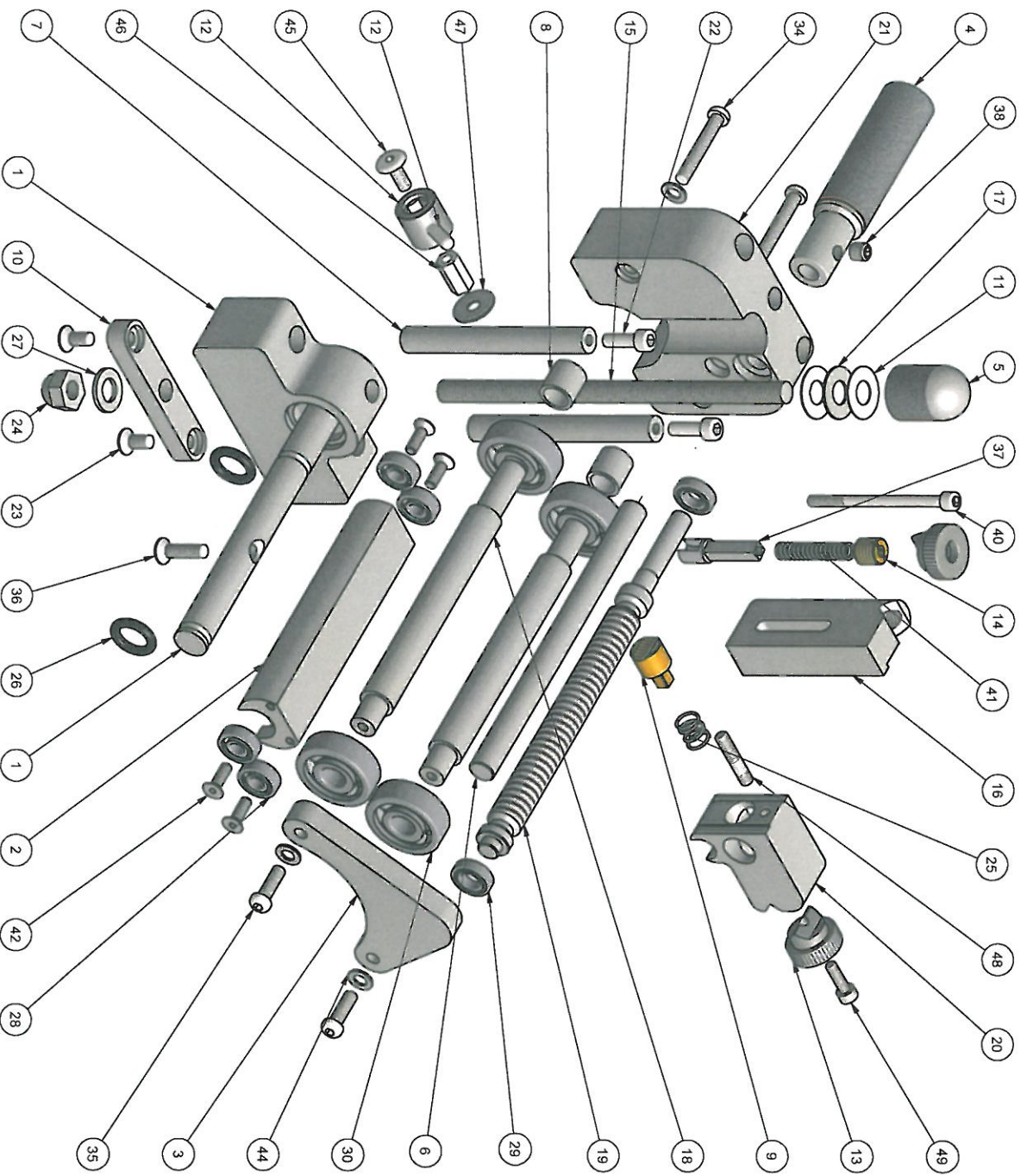




Product Code 01-05-001 (Unprep 4) 63 - 225 Parts List			
ITEM	PRODUCT CODE	DESCRIPTION	QTY
1	Z01-02-316	63 - 225 Under Arm Block & Shaft	1
2	Z01-02-314	63 - 225 Under Arm Carriage	1
3	Z01-02-304	63 - 225 Axel End Plate (Boomerang)	1
4	Z01-02-311	63 - 225 Drive Handle	1
5	Z01-02-310	63 - 225 Under Arm Clamp Knob	1
6	Z01-02-305	63 - 225 Tool Post Stabilizer Shaft	1
7	Z01-02-307	63 - 225 Under Arm Block Slide Shafts	2
8	Z01-02-303	63 - 225 Axel Shaft Bearing Spacer	2
9	Z01-02-313	63 - 225 Feed Screw Nut Quick Release	1
10	Z01-02-308	63 - 225 Slide Shaft End Plate	1
11	Z256-A011-018	Thrust Washer	2
12	Z01-02-010	Carriage Height Adjustment Nut & Lever	1
13	Z01-02-011	Cam Thumbscrew	2
14	Z01-02-012	Tool Tip Spring Tension Nut	1
15	Z183-T006-222	Under Arm Pressure Screw	1
16	Z01-02-312	63 - 225 Tool Post Carriage Narrow	1
17	Z256-A011-017	Thrust Race	1
18	Z01-02-302	63 - 225 Axel	2
19	Z01-02-306	63 - 225 Feed Screw	1
20	Z01-02-309	63 - 225 Tool Post Carriage	1
21	Z01-02-301	63 - 225 Preptool Body	1
22	Z183-T006-143	M6x25 Cap Head Socket Screw	2
23	Z183-T006-157	M6x20 Csk Socket Screw	2
24	Z183-T006-213	M10 Dome Head Nut	1
25	Z01-02-019	Feed Screw Nut Pressure Spring	1
26	Z256-A011-019	Flex Ring	2
27	Z183-T006-214	M10 Washer	1
28	Z256-A011-004	Under Carriage Bearings Wheel	4
29	Z256-A011-003	Feed Screw Bearing	2
30	Z256-A008-014	Axel Bearings Wheel	4
34	Z183-T006-166	M6 x 40 Socket Button Screw	2
35	Z183-T006-158	M6 x 25 Socket Button Screw	2
36	Z183-T006-161	M6 x 25 Csk Socket Screw	1
37	01-07-042	63 - 225 Single Edge Tip (EXP)	1
38	Z183-T006-207	M8 x 6 Socket Set Screw	1
40	Z183-T006-138	M5 x 70 Cap Head Socket Screw	1
41	Z01-02-021	Tip Pressure Spring	1
42	Z183-T006-130	M5 x 16 Csk Socket Screw	4
44	Z183-T006-144	Washer 6x12x1	4
45	Z183-C048-001	M6 x 16 Socket Furniture Screw	1
46	Z183-T006-146	Cartridge Height Adjustment Nut	1
47	Z183-T006-159	Washer 6x20x1	1
48	Z183-T006-164	M6 x 35 Stud	1
49	Z183-T006-132	M5 x 20 Cap Head Socket Screw	1

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Drawn By:	Steven G. Farrar	Checked By:	S.G.F.
Date Created:	06/04/2007	Approved By:	G.L.Liley
Dimensions In:	mm	Revision No.:	2
File Name:	63 - 225 PREPTOOL ASSEMBLY.iam	Material Type:	Various
Drawing No.:	CTLPT/63-225/22	Customer Name:	Caldervale Technology Limited
Drawing Title:	63-225 Preptool Assembly & Parts List		Issue date 06/06/07

